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CAUTION: Pump components are made of aluminum. Be careful not to damage them when servicing.

NOTE:

- Clean all of the disassembled parts thoroughly.
- Replace all O-rings and seals. Do not dip new O-rings and seals in solvent; coat O-rings with steering grease before installation, and make sure they stay in place during reassembly.
- If any part denoted with an asterisk (*) is worn or damaged, replace the complete pump.

